# Shelf life

Overviews

11/09/2020

L9.01.02 UK & Ireland

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#### DESCRIPTION

AkzoNobel Car Refinishes guarantees the quality of the products until the specified period of time for that product. This time is called the product shelf life. Once the product exceeds the shelf life, it is no longer guaranteed by ANCR. A production date is either printed on the label or on the bottom of the can of every product.

#### **EXPLANATION**

Production codes	Examp 022	le code: 0228120234 8 Production year 2018	120 120th day of that year	234 Production batch nr. 234
Expiring dates	inform This inf	ation about the expiring da	te of the batch. etter and a two-digit numbe	n the digits 022) contain additional er. The letter explains the month and
	Examp	le:		
	•	B22 = batch expires end of	of February 2022	
		B= A: January B: February C: March	22= 21: 2021 22: 2022 23: 2023	
		licated shelf lives are guara oo big temperature fluctua	•	tored unopened at 20°C.
	•	Product shelf life will be r recommended.	educed when stored at high	her temperatures then

Table below details which month of the year the actual numbered day appears in												
DAY OF YEAR	001-	032-	060-	091-	121-	152-	182-	213-	244-	274-	305-	335-
	031	059	090	120	151	181	212	243	273	304	334	365
	A =	B =	C=	D =	E =	F =	G =	H =	l =	J =	K =	L =
	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC

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### PRODUCT SHELF LIFE

Product group	Product	Shelf life
Adhesion Primers	1K Plastic Primer	2 years
	1K Plastic Primer RTS	1 year
	1K Etch Primer	1 year
	1K Etch Primer RTS	1 year
	1K Multi Plastic Primer	2 years
	1K Multi Plastic Primer RTS	1 year

Ancillaries	Flexible Additive	2 years
	Texture Additive	2 years
	Topspeed	4 years
	Plastic Additive	2 years
	Gloss Reducer 01	2 years
	Activator WB	3 years
	Ready Mixed Additive	1 year
	Accelerator	2 years
	Separator	4 years

Basecoat	WB (GT)					
	Toner	Shelf Life	Toner	Shelf Life	Toner	Shelf Life
	02	2 years	85	2 years	195P	4 years
	03	2 years	86	2 years	197P	4 years
	04	2 years	90P	4 years	198P	4 years
	05	2 years	90X	4 years	200P	4 years
	10	2 years	91P	4 years	295P	4 years
	11	2 years	91X	4 years	300NE	2 years
	12	2 years	92P	4 years	306BO	2 years
	14	2 years	92X	4 years	306BR	2 years
	22	3 years	93P	4 years	306OA	2 years
	23	3 years	94P	4 years	308NA	2 years
	25	2 years	94X	4 years	308NB	2 years
	27	2 years	95P	4 years	308NC	2 years
	34	2 years	96P	4 years	308ND	2 years
	36	2 years	97P	4 years	308NF	2 years
	37	3 years	98P	4 years	308NM	2 years
	41	2 years	99P	4 years	308NS	1 year
	46	3 years	120CH	2 years	308SA	1 year
	48	2 years	120M	2 years	309NA	4 years
	49	2 years	121M	2 years	309NB	4 years
	52	3 years	122M	2 years	309NC	4 years

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Basecoat WB GT	Toner	Shelf Life	Toner	Shelf Life		Toner	Shelf Life
Continued	53	2 years	123M	2 years	Ī	309ND	4 years
	54	2 years	124M	2 years	Ī	309NE	4 years
	55	2 years	125M	2 years		309NF	4 years
	56	2 years	131	2 years	Ī	309NG	4 years
	61	2 years	190CH	3 years		309NH	4 years
	62	3 years	190M	3 years		309NJ	4 years
	63	2 years	190P	4 years		309NL	4 years
	65	2 years	191M	3 years		3060	2 years
	67	2 years	192M	3 years		9001	2 years
	72	2 years	192P	4 years		9002	2 years
	73	2 years	193M	3 years			
	76	2 years	193P	4 years			
	81	2 years	194M	3 years			
	82	2 years	194P	4 years			
	84	2 years	195M	3 years			

Clearcoats	2K HS Extra Clear	4 years
	2K HS Extra Clear RTS	1 year
	2K HS Premium Clear 420	2 years
	2K HS Fast Clear 420	2 years
	2K Titanium Clear	1 year
	Multi Matt Clear	2 years
	Cool Clear AS	2 years
	UV Clear	1 year
	2K Optic Clear RTS	1 year
	2K Ultra Air Clear	1 year

Degreasers/Cleaners	Antistatic Degreaser SB	4 years
	Degreaser WB	4 years
	Guncleaner WB	4 years
	Degreaser WB 200	3 years

Primers/Surfacers	1K Primer Filler RTS	1 year
	2K HS Primer Filler	2 years
	2K Filler 540	2 years
	2K Filler 540 RTS	1 year
	2K High Build Filler	1 year
	2K Graphite Filler	2 years
	2K Epoxy Primer	2 years
	2K Universal Plastic Primer	1 year
	UV Filler	1 year

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Product group	Product	Shelf life
Putties	Spraying Filler	6 months
	Bodyfiller Universal	1 year
	Bodyfiller Light	1 year
	Bodyfiller Plastic	1 year
Single Stage Topcoats	Topcoat HS 420	4 years
Single stage ropcoats	100001113 420	+ years
Hardeners	Hardener Paste Polyester Body Filler	1 year
	Hardener Polyester Spraying Filler	6 months
	Bodyfiller Universal Hardener	1 year
	BPO Paste	1 year
	Hardener 2K Universal Plastic Primer	1 year
	Polyester Spraying Filler Hardener	6 months
	Spraying Filler Hardener	6 months
	Hardener Epoxy Filler	1 year
	Universal Hardener Extra Fast	1 year
	Universal Hardener Fast	1 year
	Universal Hardener Standard	1 year
	HS Hardener 420	1 year
	Multi Matt Hardener	1 year
	Cool Clear AS Hardener	1 year
	2K Titanium Clear Hardener	1 year
	2K Ultra Air Clear Hardener	1 year
	2K Ultra Air Clear Hardener Fast	1 year

Reducers	Thinner Fade Out	4 years
	Thinner Fade Out RTS	4 years
	Fade Out Agent	2 years
	Fade Out Agent RTS	2 years
	2K Titanium Clear Fade Out Agent	1 year
	Thinner 420	2 years
	Reducer Clear 420	1 year
	Multi Thinner Fast	4 years
	Multi Thinner Standard	4 years
	Thinner 540 non sanding	1 year
	Multi Matt Reducer	2 years
	2K Titanium Clear Thinner Fast	1 year
	2K Titanium Clear Thinner Slow	1 year

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Shelf life MM colors	If the expiry date is dramatically exceeded, the deterioration can lead to visit being detected. Possible defects; viscosity increase, gelling, settlement, parti colour shift and gloss values where applicable. It is highly likely that products that have passed their expiry date will continu	cle formation,
	this is the case, a thorough quality check is recommended.	
Storage conditions	Optimum MM colour quality is guaranteed when products are stored around 20°C and with limited temperature fluctuations. Product storage at temperat and higher will reduce the shelflife.	
Gelling	Gelled paint is easy to recognize because of the structure change. The paint to dilute or stir to a homogenous mass. MM colours and other paint products are no longer usable and must be disposed of accordingly.	
Settlement	Due to long product storage settlement can appear. If the product can easily into a homogenous mass, it can probably be used without any problem. Seve is called caking. Products that are not possible to stir back to a homogenous disposed of accordingly.	ere settlement
	Settlement can be controlled to a certain extend by inverting cans that are to longer periods.	b be stored for

Pictogram explanation		Close packaging thoroughly after use
		Store all products unopened in a frost-free place. Waterborne products: Maximum recommended transport and storage temperatures between 2 ½°C-35°C. Frost causes gelling/lumps in Basecoat WB (GT) toners after which they no longer can be used.
		Store all products unopened in a cool place. Do not expose to direct sunlight for longer time.
	$\frown$	Store all products unopened free from any moisture.
		The indicated shelf life of the products is guaranteed when products are unopened at 20°C. Avoid extreme temperature fluctuations. For optimum product performance, store opened products at recommended application temperature.

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