

# Infrared curing

Overviews

08/11/2019

L9.01.01 UK & Ireland

## DESCRIPTION

The following equipment can be used for infrared curing of Lesonal products.

Product	Short wave 6 kW				Medium wave 17 kW			
	Flash off	Distance	Potential		Flash off	Distance	Potential	
	(min)	(cm)	Low	High	(min)	(cm)	Low	High
Bodyfillers	-	50-70	4	x	-	40-60	6	x
1K Primer Filler	5	50-70	3	5	5	40-60	3	8
2K Filler 540	5	50-70	4	8	5	40-60	6	10
2K Filler 540 Grey RTS	5	50-70	4	8	5	40-60	6	10
2K High Build Filler	5	50-70	3	11	5	40-60	4	12
2K Epoxy Primer	5	50-70	3	9	5	40-60	4	10
2K Graphite Filler	5	50-70	4	8	5	40-60	6	10
2K HS Extra Clear	5	50-70	5	11	5	40-60	6	12
2K HS Premium Clear	5	50-70	4	8	5	40-60	6	10
2K HS Fast Clear 420	5	50-70	4	8	5	40-60	6	10
Cool Clear AS	5	50-70	3	6	5	40-60	4	8
2K Titanium Clear	5	50-70	4	8	5	40-60	6	10
Multi Matt Clear	5	50-70	2	6	5	40-60	2	6
Topcoat HS 420	5	50-70	5	8	5	40-60	5	10

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