

Infrared curing

Overviews

08/11/2019

L9.01.01 UK & Ireland

DESCRIPTION

The following equipment can be used for infrared curing of Lesonal products.

Product	Short wave 6 kW				Medium wave 17 kW			
	Flash off	Distance	Potential		Flash off	Distance	Potential	
	(min)	(cm)	Low	High	(min)	(cm)	Low	High
Bodyfillers	-	50-70	4	x	-	40-60	6	x
1K Primer Filler	5	50-70	3	5	5	40-60	3	8
2K Filler 540	5	50-70	4	8	5	40-60	6	10
2K Filler 540 Grey RTS	5	50-70	4	8	5	40-60	6	10
2K High Build Filler	5	50-70	3	11	5	40-60	4	12
2K Epoxy Primer	5	50-70	3	9	5	40-60	4	10
2K Graphite Filler	5	50-70	4	8	5	40-60	6	10
2K HS Extra Clear	5	50-70	5	11	5	40-60	6	12
2K HS Premium Clear	5	50-70	4	8	5	40-60	6	10
2K HS Fast Clear 420	5	50-70	4	8	5	40-60	6	10
Cool Clear AS	5	50-70	3	6	5	40-60	4	8
2K Titanium Clear	5	50-70	4	8	5	40-60	6	10
Multi Matt Clear	5	50-70	2	6	5	40-60	2	6
Topcoat HS 420	5	50-70	5	8	5	40-60	5	10

Infrared curing

Overviews

08/11/2019

L9.01.01 UK & Ireland

Akzo Nobel Coatings LTD

Address: Unit 2B, Didcot Park
Churchward, Southmead Industrial Estate
Didcot, Oxfordshire, OX11 7HB
Tel: 00 44 (0)1235 862226

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give, or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel.

Head Office
Akzo Nobel Car Refinishes B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.Lesonal.com