

# Polishing of Prestige Vehicles

Technical Bulletin

09/11/2019

L8.06.06 UK &amp; Ireland

## DESCRIPTION

Polishing procedure for the polishing and levelling of the paint finish on a prestige executive vehicle(s) that have a mirror like finish from the factory. When repairing this type of vehicle using refinish materials it would be necessary to follow the same procedure as used in the factory. However as with paint materials used in the factory, polishing materials used are different from that used in a refinish environment, therefore the process is slightly different to achieve the same results. The following advice and process is typically how a refinished vehicle of this type would be detailed to achieve the same finish as if it had been painted in the factory.

This polishing method is typically used on vehicles such as, Aston Martin, Bentley, Ferrari, Lamborghini, McLaren, Porsche.

## SANDING / LEVELING



P1200	Sand with 3M 260L P1200 with interface pad to remove defects and structure
P1500	Sand with 3M 260L P1500 with interface pad intermediate sanding
P3000	Sand with P3000 without interface pad wet
P5000/P6000	Sand with P5000/P6000 without interface pad wet

\* optional

## POLISHING

### Farecla:

- Step 1. Farecla G360 Super-Fast Compound (SFC101) using Super High Cut Pad Red
- Step 2. Farecla G360 Super-Fast Compound (SFC101) using Flexible Yellow Compounding Foam
- Step 3. Farecla G360 Super-Fast Finish (SFF101) using Flexible Black Compounding Foam
- Step 4. Wipe off polished area with a Farecla G Plus polishing cloth

### 3M:

- Step 1. 3M Fast Cut Plus Green Top using compound pad green
- Step 2. 3M Extra Fine Compound Yellow Top using compound pad yellow
- Step 3. 3M Ultra Fina Compound Blue Top using compound pad blue
- Step 4. Wipe off polished area with a 3M microfibre polishing cloth

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