

2K Filler 540 RTS

Primer/Surfacers


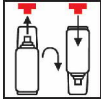


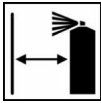






08/11/2019

L2.02.05 UK & Ireland

DESCRIPTION

Two component, isocyanate hardening, quick drying filler in aerosol.

To be used for spot repairs up to panel repairs. The product is activated by pushing the red button on the pin at the bottom.

Preparation		Shake well		Place button on pin at bottom		Push button once to activate
Application		Shake for 2 minutes		Distance 20-30 cm		2 coats
Flash-off		Between coats 5-10 minutes at 20°C				
		After use, invert aerosol to clear nozzle				
Drying				20°C 3 hrs	60°C 25 min	
Sanding		Final sanding step: P400-P500				
Protection		Use suitable respiratory protection Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator				

Read complete technical data sheet for detailed product information

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Two component, isocyanate hardening, quick drying filler in aerosol.
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PRODUCT AND ADDITIVES

Product	2K Filler 540 Grey RTS	
Chemical Basis	2K Filler 540 Grey RTS Hardener (integrated in canister)	Acrylic resins Poly-isocyanates

METHOD OF USE

Substrates	Original finishes, including thermoplastic acrylics (sanded) OEM Electrocoat Steel 1K Etch Primer 1K Multi Plastic Primer 2K Epoxy Primer Polyester Body Filler Spraying Filler
Substrate preparation	Original finishes: Sand with P180-P280 grit dry OEM Electrocoat: Sand with P180-P280 grit dry Steel: Sand with P180-P280 grit dry Polyester Body Filler: Sand with P180-P280 grit dry

APPLICATION TECHNIQUE

Application Apply two single coats.



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Drying



Sanding

20°C

60°C

Dry to sand

3 hrs

25 min

Infrared short wave

Half power

Full power

4 min

8 min

Layer thickness

80 – 100 microns

Recoatability

Topcoat HS 420

Basecoat WB GT

Product storage

Avoid extreme temperature fluctuation and high humidity levels

Shelf life

1 year at 20°C

VOC

2004/42/II B(e)(840)580

The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/l VOC.

The VOC content of this product in ready to use form is max. 580 g/litre.

Akzo Nobel Coatings LTD

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