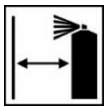
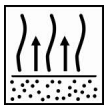
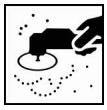
LESONAL®

1K Primer Filler RTS

Primer/Surfacers | 08/11/2019 | L2.01.03 UK & Ireland

DESCRIPTION

One component, quick drying, cellulose based primer in aerosol.

		Shake thoroughly before use	
Application distance		Approx. 12-18 cm	
Application		2-3 x 1 coat	
Flash-off		Between coats 5-10 minutes at 20°C	
		After use, invert aerosol to clear nozzle	
Drying			20°C 30 min 60°C 15 min
Sanding		Final sanding step: P400-P500	
Protection		Use suitable respiratory protection Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator	

Read complete technical data sheet for detailed product information

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PRODUCT AND ADDITIVES

Product	1K Primer Filler RTS	
Chemical Basis	1K Primer Filler RTS	Nitrocellulose resins

METHOD OF USE

Substrates	Original finishes, including thermoplastic acrylics Steel Zinc coated steel Aluminium 1K Etch Primer 1K Multi Plastic Primer Polyester Body Filler
Substrate preparation	Original finishes: Sand with P180-P280 grit dry Steel: Sand with P180-P280 grit dry Polyester Body Filler: Sand with P180-P280 grit dry
Mixing ratio	RFU 1K Primer Filler RTS

APPLICATION TECHNIQUE

Application	Apply two or three single coats.
	After use, invert aerosol to clear nozzle

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Drying		20°C	60°C
	Dry to sand	30 min	15 min
Layer thickness	40 – 75 microns		
Recoatability	Topcoat HS 420 Basecoat WB GT		
Product storage	Avoid extreme temperature fluctuation and high humidity levels		
Shelf life	1 year at 20°C		
VOC	2004/42/IIB(e)(840)700 The EU limit value for this product (product category : IIB.e) in ready to use form is max. 840 g/l VOC. The VOC content of this product in ready to use form is max. 700 g/litre.		

Akzo Nobel Coatings LTD
Address: Unit 2B, Didcot Park
Churchward, Southmead Industrial Estate
Didcot, Oxfordshire, OX11 7HB
Tel: 00 44 (0)1235 862226

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Head Office
Akzo Nobel Car Refinishes B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.Lesonal.com

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