

1K Primer Filler RTS




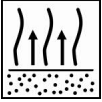


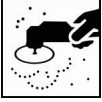

Primer/Surfacers

08/11/2019

L2.01.03 UK & Ireland

DESCRIPTION

One component, quick drying, cellulose based primer in aerosol.

		Shake thoroughly before use	
Application distance		Approx. 12-18 cm	
Application		2-3 x 1 coat	
Flash-off		Between coats 5-10 minutes at 20°C	
		After use, invert aerosol to clear nozzle	
Drying		20°C 30 min	60°C 15 min
Sanding		Final sanding step: P400-P500	
Protection		Use suitable respiratory protection Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator	

Read complete technical data sheet for detailed product information

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PRODUCT AND ADDITIVES

Product 1K Primer Filler RTS

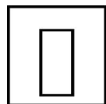
Chemical Basis 1K Primer Filler RTS Nitrocellulose resins

METHOD OF USE

Substrates Original finishes, including thermoplastic acrylics
 Steel
 Zinc coated steel
 Aluminium
 1K Etch Primer
 1K Multi Plastic Primer
 Polyester Body Filler

Substrate preparation Original finishes: Sand with P180-P280 grit dry
 Steel: Sand with P180-P280 grit dry
 Polyester Body Filler: Sand with P180-P280 grit dry

Mixing ratio RFU 1K Primer Filler RTS



APPLICATION TECHNIQUE

Application Apply two or three single coats.



After use, invert aerosol to clear nozzle



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Drying



Dry to sand

20°C

30 min

60°C

15 min

Layer thickness	40 – 75 microns
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Recoatability	Topcoat HS 420 Basecoat WB GT
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Product storage	Avoid extreme temperature fluctuation and high humidity levels
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Shelf life	1 year at 20°C
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VOC	2004/42/IB(e)(840)700 The EU limit value for this product (product category : IIB.e) in ready to use form is max. 840 g/l VOC. The VOC content of this product in ready to use form is max. 700 g/litre.
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FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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