

Texture Additive

Ancillaries

06/11/2019

L1.08.03 UK & Ireland

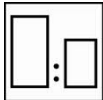
DESCRIPTION

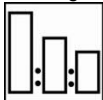
When adding Texture Additive to products, it is possible to duplicate the textured appearance found on plastic car parts such as bumpers.

For use in:

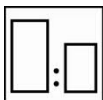
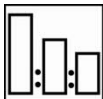
- 2K Filler 540
- 2K Graphite Filler
- Topcoat HS 420

2K FILLER 540

Mixing ratio	Medium texture	3	2K Filler 540
		1	Texture Additive
	Dense texture	5	2K Filler 540
		2	Texture Additive

Mixing ratio	Non sanding VOC compliant	6	2K Filler 540 mixture
		1	HS Hardener 420
		3	Thinner 540 Non-Sanding
			Mixing stick R

2K GRAPHITE FILLER

Mixing ratio	Medium texture	3	2K Graphite Filler
		1	Texture Additive
	Dense texture	5	2K Graphite Filler
		2	Texture Additive
Mixing ratio	Non sanding	3	2K Graphite Filler mixture
		1	Universal Hardener
		0.6	Multi Thinner
			Mixing stick W

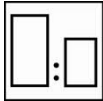
Texture Additive

Ancillaries

06/11/2019

L1.08.03 UK & Ireland

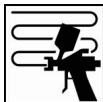
TOPCOAT HS 420

Mixing ratio	Medium texture	4	Topcoat HS 420
		1	Texture Additive
	Dense texture	2	Topcoat HS 420
		1	Texture Additive

Mixing ratio		5	Topcoat HS 420
		2	HS Hardener 420
		1	Thinner 420
			Mixing stick N

APPLICATION TECHNIQUE

Application Apply the products as usual following recommendations in the relevant Technical Data Sheets.



Drying Addition of Lesonal Flexible Additive creates deviating drying times.



Helpful Tips Texture Additive is based on flexible resins. Therefore, it is not necessary to add Flexible Additive.

Product storage Avoid extreme temperature fluctuation and high humidity levels

Shelf life 2 years at 20°C

Texture Additive

Ancillaries

06/11/2019

L1.08.03 UK & Ireland

Akzo Nobel Coatings LTD

Address: Unit 2B, Didcot Park
Churchward, Southmead Industrial Estate
Didcot, Oxfordshire, OX11 7HB
Tel: 00 44 (0)1235 862226

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give, or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel.

Head Office
Akzo Nobel Car Refinishes B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.Lesonal.com