

Flexible Additive

Ancillaries

06/11/2019

L1.08.02 UK & Ireland

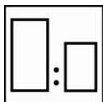
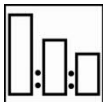
DESCRIPTION

Flexible Additive increases the flexibility of products so they can be applied on flexible and soft PUR plastic car parts.

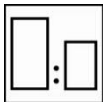
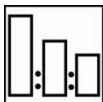
For use in:

- 2K Filler 540
- 2K High Build Filler
- 2K Graphite Filler

2K FILLER 540

Mixing ratio	Flexible Plastics	4	2K Filler 540
		1	Flexible Additive
	Soft Plastics	2	2K Filler 540
		1	Flexible Additive
Mixing ratio	Sanding	5	2K Filler 540 mixture
		1	Universal Hardener
		1	Multi Thinner
			Mixing stick G
	Non sanding VOC compliant	6	2K Filler 540 mixture
		1	HS Hardener 420
		3	Thinner 540 Non-Sanding / Thinner HT
			Mixing stick R

2K HIGH BUILD FILLER

Mixing ratio	Flexible Plastics	4	2K High Build Filler
		1	Flexible Additive
	Soft Plastics	2	2K High Build Filler
		1	Flexible Additive
Mixing ratio		5	2K High Build Filler mixture
		1	Universal Hardener
		1	Multi Thinner
			Mixing stick G

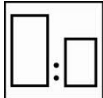
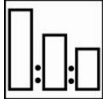
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2K GRAPHITE FILLER

Mixing ratio	Flexible Plastics	4	2K Graphite Filler
		1	Flexible Additive
	Soft Plastics	2	2K Graphite Filler
		1	Flexible Additive
Mixing ratio	Sanding	4	2K Graphite Filler mixture
		1	Universal Hardener
		0.8	Multi Thinner
			Mixing stick V
	Non sanding	3	2K Graphite Filler mixture
		1	Universal Hardener
		0.6	Multi Thinner
			Mixing stick W

APPLICATION TECHNIQUE

Application	Apply the products as usual following recommendations in the relevant Technical Data Sheets.		
			
Drying	Addition of Lesonal Flexible Additive creates deviating drying times.		
			
Product storage	Avoid extreme temperature fluctuation and high humidity levels		
Shelf life	2 years at 20°C		

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